

# SAFETY RULES

WARNING: READ THESE SAFETY RULES & OPERATORS MANUAL BEFORE HANDLING YOUR FIREARM

- Never point a firearm at anyone and always keep the muzzle pointed in a safe direction.
- Always treat all firearms as if they are loaded. Don't rely on your gun's "safety".
- Firearms should be unloaded when not in use and stored in a safe and secure location. Keep firearms and ammunitions away from children.
- Use correct ammunition. Only use ammunition that exactly matches the caliber or gauge markings on your firearm.
- Always wear ear and eye protection when shooting.
- Before shooting be sure the barrel is clear of obstructions.
- Never load your firearm until you are in a location where it is safe to shoot. Always keep the safety engaged until you are ready to shoot.
- Keep your finger off the trigger while loading or unloading the shotgun.
- If your gun fails to fire, keep it pointed in a safe direction, then unload it carefully avoiding exposure to breech. If your gun fires, but the report of recoil seem weak, unload it and ensure the barrel is not obstructed.
- Don't alter or modify your gun. Use only genuine parts.
- Clean and maintain the firearm according to the instructions in this booklet.
- Keep your firearm unloaded. Never carry or store a loaded firearm in a building or a vehicle.

## LOADING THE SHOTGUN.

1. Before loading the shotgun, put the safety on SAFE by pushing the safety button on the side where the red stripe is seen.
2. Press the slide unhooking lever positioned in front of the trigger guard. ( **FIG.1** )
3. Pull the forend to the rear, to open the shotgun. ( **FIG.2** )
4. Place a shell in the receiver through the ejection port. ( **FIG.3** )
5. Push the forend forward. This will close the bolt chambering the shell. ( **FIG.4** )
6. Turn the gun upside down and with the thumb press the cartridges one by one into the magazine tube. ( **FIG.5** )

## FIRING THE SHOTGUN.

1. Push the safety off ( the red stripe is now visible )
2. Point the shotgun on the shooting target.
3. Pull the trigger.
4. After the firing of the first cartridge, pull the forend to the rear to eject the fired shotshell. ( **FIG.6** )
5. Return the forend to its forward position to chamber a fresh round. ( **FIG.7** )
6. Repeat this “pump” action after each fire. The trigger must be released and pulled to fire each shot.
7. At the end check that the gun is empty by inspecting the chamber and the magazine tube. You have to see the cartridge follower in the magazine tube.

## UNLOADING THE SHOTGUN.

1. Push the safety button on safe position
2. Point the shotgun in a direction which present no danger.
3. Press the slide unhooking lever and pull backward and pull forward alternatively the forend. Repeat this “pump” action , with your thumb still pressing the slide unhooking lever, until all the cartridges have been extracted.
4. At the end check that the gun is empty by inspecting the chamber and the magazine tube. You have to see the cartridge follower in the magazine tube.

## DISASSEMBLY

1. Place the shotgun on safe and ensure that it is completely unloaded.
2. With the bolt closed, unscrew the forend cap.  
Then carefully remove the barrel. ( **FIG.10** ) The barrel ring slides off the magazine tube.
3. Pull the forend forward so that the action bar group will slide out from the receiver. ( **FIG.11** )
4. Remove the bolt ( **FIG.12** ) from the action bar.
5. Take the bolt in hand and push the firing pin to compress the firing pin spring. ( **FIG.13** )
6. Remove the firing retaining pin from the bolt. ( **FIG.14** )
7. Then you can take out the firing pin, its spring and the locking block from the bolt. ( **FIG.15** )
8. With a pin punch tap out the two trigger guard pins. ( **FIG.16** )

The trigger group can be removed by pulling outward. ( **FIG.17** ) This operation is possible only for shotguns equipped with a regular pistol stock. For the other versions, it's necessary to remove first the stock.

Do not strip your shotgun any further. This is enough for normal maintenance. Any further stripping is best performed by a qualified gunsmith.

## MAINTENANCE AND CLEANING

The proper maintenance and cleaning of your shotgun will enhance the performance and extend the service life of your FABARM shotgun.

**BARREL** : Spray FABARM SOLVENT and let this stand a few minutes. Wet a patch with FABARM GUN OIL and push the wet patch through from the chamber end of the barrel. Repeat the operation.

**ACTION:** Spray a little FABARM GUN OIL on the action so as to deposit a light film which protect the internal parts against corrosion and keep their operation smooth.

**EXTERNAL SURFACES** : Spray FABARM GUN OIL on the external parts of the shotgun and wipe off any excess oil with a dry and soft cloth.

**TOTAL CAPACITY** : ( With 2 <sup>3/4</sup> " ammunitions )

**SDASS shotguns** : Magazine capacity = 7 Shells + 1 shell in the chamber, for a total capacity of 8 shells.

**MARTIAL shotguns** : Magazine capacity = 5 Shells + 1 shell in the chamber, for a total capacity of 6 shells.

## REASSEMBLY

1. If the bolt was disassembled, start first to place the locking block into the bolt. ( **FIG.18** )
2. Place the firing pin and its spring into the bolt, compress it and insert the retaining pin. ( **FIG.19** )
3. Place the bolt assembly on the end of the action bar. ( **FIG.20** )
4. Check the trigger group to be sure that the hammer is cocked ( **FIG.21** ), if not turn the hammer backward until it hooks.( **FIG.22** )
5. Reinstall the trigger guard assembly in the frame and install the two trigger guard retaining pins. ( **FIG.23** )
6. Guide the bolt and action bar assembly into the tracks on both sides of the receiver. ( **FIG.24** )

7. Push the breech bolt forward until it protrudes from the receiver ( **FIG.25** ) and insert the barrel into the frame with the barrel ring housed on the magazine tube. ( **FIG.26** )
8. Push firmly the barrel into the frame and screw the magazine cap.

### REMOVING/INSTALLING MULTICHOKES TUBES

**WARNING** : Unload the firearm before changing choke tubes. Leave the action open and the chamber and magazine empty when changing choke tubes.

The MULTICHOKES barrel with interchangeable choke tubes gives the possibility of different chokes and different lengths, with the same barrel.

1. Engage the safety switch.
2. Place the choke tube wrench on the MULTICHOKES tube.
3. Turn the wrench counter-clockwise to remove the choke tube.
4. Select the desired MULTICHOKES tube and place it on the barrel.
5. Screw it in clockwise until tight. Make certain it is tight using the choke wrench but do not over tighten. A small amount of lubricate on the treads will ensure the choke tube can be installed and removed with ease.
6. With the action opened, the chamber and magazine empty, check the choke tube occasionally to make sure the tube has not loosened.

### DROP MODIFICATION

On pump shotguns with regular pistol stock, a set of drop spacers can be ordered to modify the drop of the stock as it's indicated on the **FIG.27**  
Please see your gun dealer to fit a new spacer if needed.

### MUZZLE BREAK

1. Engage the safety switch.
2. Place the choke tube wrench on the MULTICHOKES tube.
3. Turn the wrench counter-clockwise to remove the choke tube.
4. Place the muzzle break on the barrel and tighten it firmly by hand. Orientate the gas holes upwards. ( **FIG.28** )
5. The anti-rotation screw should be perfectly aligned with the small milling made on the barrel. ( **FIG.29** ) With a regular screw-driver screw the anti-rotation screw in clockwise until tight.

## FOLDING STOCK

The folding stock is provided so that the shooter, at his discretion, may extend or fold the stock for ease of firing, carrying, or storing,

1. To fold the stock, place first the shotgun on safe and ensure that it is completely unloaded.
2. Press down the button ( **FIG.30** ) to disengage the locking assembly.
3. Pull the stock towards the side of the shotgun frame. ( **FIG.31** )
4. The cam will retain the stock in this position until physically released.

## TELESCOPIC STOCK

The telescopic stock is provided so that the shooter, at his discretion, may adjust the length of pull.

1. To extend or reduce the stock, press the release lever located on the bottom side of the stock. ( **FIG.32** )
2. Squeezing the lever releases the lock and allows the stock to slide freely to the desired position on the tube. ( **FIG.33** ) The lock will automatically engage at each position.
3. To remove the stock from the tube, pull down the release lever and slide off the stock. ( **FIG.34** )

## STOCK SPACERS

On the regular composite pistol stock and on the PROFORCES stock it's possible to modify the length of pull, using stock spacers.

1. Remove the recoil pad with a screwdriver.
2. Place one spacer ( ref.A-049 = 5 mm or ref.A-050 = 10 mm ) between the stock and the recoil pad. ( **FIG.35** )
3. Screw the pad screws tightly.

## PICATINNY RAIL ON FOREND

On FABARM pump shotguns ( using the tactical forend ) a PICATINNY RAIL can be fixed under the forend ( ref. B-044-A )

1. Place the shotgun on safe and ensure that it is completely unloaded.

2. Place the rail on the forend. ( **FIG.40** ) There are two steel inserts in the composite where to place the two screws delivered with the rail.
3. Screw them in clockwise until tight. ( **FIG. 41** ) For an intensive use, an anti-rotation glue can be added on the screws.

### PICATINNY KIT ON MAGAZINE TUBE

On SDASS shotguns, it's possible to fix a PICATINNY KIT ( ref. B-083-A ) on the magazine tube. The kit with PICATINNY rail on both side is studied to have a perfect position for torches, laser etc...

1. Place the shotgun on safe and ensure that it is completely unloaded.
2. With the bolt closed, unscrew the magazine cap. Remove the barrel .
3. Unscrew the two transversal screws which are on the kit with the hexagonal wrench. ( **FIG.36** )
4. Slide the PICATINNY kit on the magazine tube as indicated on the **FIG.37**
5. For SDASS HEAVY COMBAT place the kit upside down. ( **FIG.38** )
6. Push the breech bolt forward until it protrudes from the receiver and insert the barrel into the frame with the barrel ring housed on the magazine tube.
7. Adjust the position of the PICATINNY kit on the tube to have a free space of 5 mm between the kit and the forend. ( **FIG.39** )
8. Screw tightly the two transversal screws with the hexagonal wrench ( **FIG.40** ) and screw the magazine cap.