

INSTRUCTIONS
FOR USE
AND
MAINTENANCE
OF THE ČZ PISTOL
MODEL 50
CALIBRE 7.65 MM (.32)

ADVANTAGES OF OUR PRODUCTS

Each weapon is tested prior to dispatching by functional shooting, the zeroing of the weapon being carried out by proved marksmen.

In order to test the durability of the pistol the makers carry out extensive checking tests, during which the weapon is measured throughout and the protective surface finish of all component parts is inspected. The quality is periodically checked by the makers by firing a great number of rounds from weapons chosen at random.

The material of all component parts is a selected with care. The material for every component part, as well as the component parts proper are several times and checked during the manufacturing process. The heat hardened component parts are tested as to their surface hardness which the ensures their durability.



PRESNÉ STROJIRENSTVI National Corporation Uherský Brod

Czechoslovakia

The component parts are manufactured by accomplished operating processes and under minute technical inspection by means of modern machines, apparatus and measuring instruments. They are produced according to a precise system of fits, so that their mutual exchangeability is absolutely ensured.

Instructions for Use and Maintenance

The ČZ pistol, model 50, calibre 7.65 mm (.32) — manufactured by Přesné Strojírenství, National Corporation, is designed for a range of 25 metres.

FUNCTION

Removal of the Magazine

Hold the pistol in the right hand in such a way that the thumb of the right hand can press the magazine catch on the left-hand side of the grip located before its upper part. Prior to pressing the magazine catch, place the left hand under the magazine which falls out automatically.

Loading of the Magazine

Hold the magazine in the left hand and with the right hand push the cartridge into the magazine (Fig. 1) which holds 8 rounds. In order to check the correct loading of the magazine with 8 rounds there is an eighth small aperture in the magazine jacket. If the magazine is correctly loaded the cartridge must not show in the hole.

The pistol is held in the right hand and the magazine which is held in the left hand is pushed home into the grip (Fig. 2). The catch at the same time automatically arrests the magazine in the pistol. With the thumb and the first finger of the left hand grip the breech at the grooved part, pull it backwards up to the stop (Fig. 3) and let it slide forward.

Ihus the first cartridge is loaded into the cartridge chamber in the barrel and pistol is ready for firing.

If the indicator, which is situated on the left-hand side of the breech above the grooved part protrudes, the cartridge was inserted to the cartridge chamber from the magazine, By holding the pistol in the right hand and pulling the trigger the pistol is fired. The

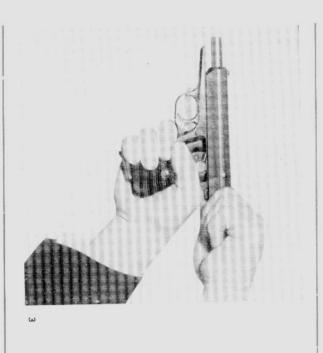


gazine into cartridge chamber. After loading the new magazine, the breech is gripped at its rear grooved part, pulled simultaneously into the barrel. This is repeated each time when a shot is fired. When pressure of the gases pushes the breech backwards and compresses the recoil spring back up to the stop and released. In this way the cartridge is pushed from the maby the ejector. The magazine is taken out and a new one loaded in the manner described above the last cartridge has been fired, the breech remains in the rear position being held time. The recoil spring returns the breech torward and another cartridge is loaded The extractor pulls out the empty cartridge case and the ejector ejects it at the same

Locking of the Pistol

arm of the safety catch is pushed downwards into the second extreme position, the hammer moves forward, strikes against the massive part of the safety catch which shoot for some time, the hammer is released by means of the catch in this way; the shot. The other way of locking is releasing of the hammer. If there is no intention to By turning the safety catch to the safe position, i. e. by covering the red dot, not only the hammer but also the trigger with cocking rod are locked against being released. This type of locking is used when the pistol is to be ready even for the first precision

The pistol can be locked by one of the following two methods.

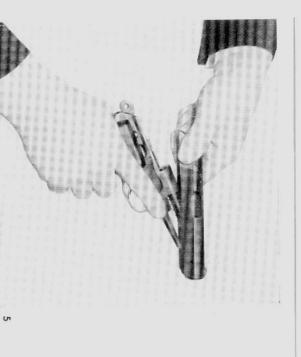


used if it is not intendend to use the pistol for some time in order not to fatigue the it is absolutely impossible for the gun to go off during this operation. This locking is prevents its contact with the striker. The striker is, of course, locked all the time so that catch is in its locked position. This again is an advantage because the hammer can striking spring. The released hammer can be cocked with the thumb even if the safety be cocked without releasing the safety catch.

hammer is released as described before, and it returns upwards from the locked posithe safety catch the pistol can be fired. If the pistol is to be absolutely ready, the Thus the pistol is "at the ready" even for the first precision shot. By simply releasing

of the trigger and fired. tion. Thus the pistol is instantly ready, it can be seized, the hammer cocked by means

then fires the cartridge. pushes the striker safety catch in an upward direction, thus releasing the striker which cocking rod acts by its rear end on the pawl of the hammer, the front arm of which in the last phase of the pull before releasing the hammer. By pulling the trigger, the position by means of its spring engages the striker perpendicularly to its axis. The unlocking of the striker's safety catch occurs only after pulling the trigger, and that only The striker is locked as follows: the striker safety catch which is pushed into the locked



Stripping the Pistol for Cleaning

push in with the first finger of the right hand the lug located above a little arch at the right-hand side in the direction towards the inside of the pistol. Grip the breech by the by pulling backwards slip the breech on to the barrel, push in the lug and pull the upward direction from the slots and release it slowly forward. The assembly is carried grooved part with the left hand and pull it backwards up to the stop (Fig. 4). Lift it in an its grooved part in the left hand. The latter is slid on to the recoil spring (Fig. 5) and out in reversed order: Grip the body of the pistol in the right hand and the breech by Take out the magazine. Hold the pistol in the right hand similarly as when shooting

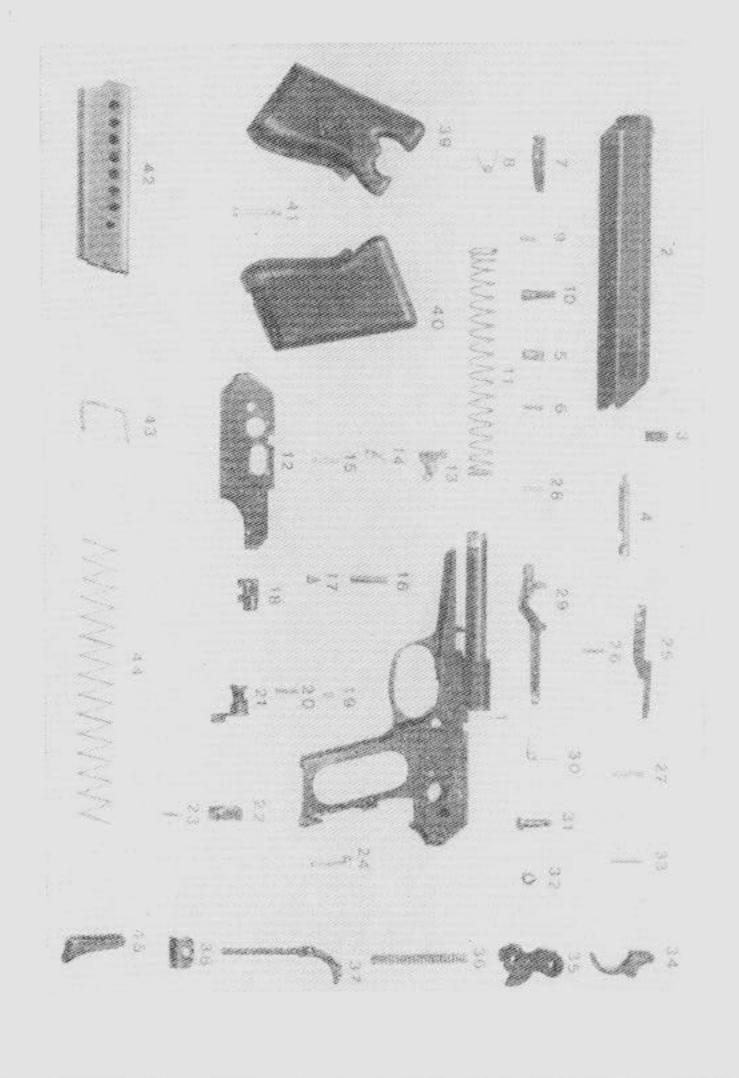
> the breech forward which releases the lug. Thus the pistol is assembled breech backwards up to the stop; then press it on the grip into the slots and ease

a specialist. A great advantage of this pistol when dismantling it is that after the magazine has been removed there remain three big parts so that there is no chance of Further dismantling is not recommended. In case of necessity have it dismantled by loosing small components

For cleaning and maintenance use the following means: Maintenance of the Pistol

cause bulging of the barrel when the pistol is fired. cleaning that no remnants of tow or of other material remain in the barrel as this could and may even render it useless in a short time. Rust stains should not be removed with hard objects, emery cloth, etc., as this would damage the pistol. Take care after ing or omitting it altogether may decrease the reliability and accuracy of the pistol After each shooting the pistol should be cleaned and oiled immediately. Careless cleanspecial oil, for other parts pure preserving oil. Other means are not recommended The enclosed brush, cleaning rod and good tow. For greasing the barrel bore use

7.65 mm 3.011 in. 170 mm 6.692 in. 110 mm 4.330 in. 96 mm 3.779 in. 127 mm 4.999 in. 700 gr 1.5432 lb. 8 300 m/sec 328.08 yd/sec 22 kgm 48 4.724 in.			prox.	ap	gazine gazine tile Vo	line with may be project for monts	Technical Data: Calibre
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LIST OF COMPONENT PARTS OF THE PISTOL 7.65 mm, 0.32, MODEL 50

22	21	20	19	18	17	16	15	14	13	12	_;	10	9	co	7	6	5	4	ω	2			_	_
036	036	036	036	036	036	036	036	036	036	036	036	036	036	036	036	036	036	036	036	036	036	036	036	2*
80	07	59	58	05	09	23	<u>-1</u>	25	06	32	77	71	74	76	69	72	73	72	70	68	18	3	33	
Magazine catch	Safety catch	Spring of safety catch	Set of safety catch	Lug	Screw of lug	Spring of lug	Pin of catch	Spring of catch	Cock catch	Side plate of grip	Return spring	Indicator	Pin of extractor	Spring of extractor	Extractor	Spring of safety device	Striking pin safety device	Striker pin	Backsight	Breech	Body with barrel			ω
45	44	43	42	41		40	39	38	37	36	35	34	33	32	ω	30	29	28	27	26	25	24	23	-
036	036	036	036	036		036	036	036	036	036	036	036	036	036	036	036	036	036	036	036	036	036	036	2*
95						26	27	16	15	20	46	04	17	35	34	24	73	19	74	21	69	28	21	
Bottom with extension	Spring of magazine plate	Magazine plate	Casing	Screw of hafts	pressed nut	Right-hand haft with	Left-hand haft	Rest of striker spring	Pin of striker spring	Striker spring	Cock with pin	Trigger	Trigger pin	Nut of cock pin	Pin of cock	Cocking rod spring	Cocking rod	Pin of cocking rod	Ejector pin	Ejector spring	Ejector	Leaf spring	Spring of catch	w

^{*} Catalogue number for ordering parts for fire arm